

STANDARD CARE & CLEANING GUIDE

Step 1: For light soiling, a solution of 10% household liquid dish soap in warm water, applied with a soft damp cloth. Rub gently and rinse with a water-dampened cloth.

Step 2: For heavy soiling, dampen a soft white cloth with a one-to-one (1:1) solution of Formula 409® and water or Fantastik® and water. Rub gently and rinse with a water-dampened cloth.

Step 3: For more difficult stains, dampen a soft white cloth with a solution of household bleach (10% bleach and 90% water). Rub gently and rinse with a water-dampened cloth to remove bleach concentration.

Do not use with alcohol-based cleaning agents!

A list of approved cleaners can be found online at spradlingvinyl.com. All cleaning methods must be followed by a thorough rinse with clean warm water.

PERMABLOK3® CARE & CLEANING GUIDE

Step 1: (*eye shadow, mascara, grease, black felt tip pen, crayon, chocolate & suntan lotion*) Remove excess spill with a damp cloth. Clean with a 1:1 mix of Ivory® liquid soap and water. Next, rinse with clean water and dry.

Step 2: (*red lipstick*) Use a straight application of concentrated cleaners such as Formula 409® or Fantastik® spray cleaner. Wipe with a clean cloth, rinse with clean water and dry.

Step 3: (*blood, urine, feces, oil base paint, tar & asphalt*) Use a 1:1 mix of ammonia and water, or a 1:4 mix of bleach and water. Rinse with clean water and dry.

Step 4 & 5: (*all other tough stains*)

Step 4: Use a straight application of naphtha (lighter fluid). Rinse thoroughly with clean water and pat surface dry.

Step 5: Use a 1:1 mix of isopropyl alcohol and water. If the stain persists, use straight alcohol. Rinse thoroughly with clean water and pat dry.

Note: For cleaning that requires step 4 or 5, use a soft cotton cloth saturated with the cleaning material and rub the stain in circles 10 times. Pat dry with another soft cotton cloth and check the results.

For more information please visit spradlingvinyl.com.

The information published in these care guides refer to the performance of Spradling International products in specific tests conducted under laboratory conditions. Results may vary under actual conditions. This information is not a guarantee and does not relieve the user from the responsibility of the proper and safe use of the product and all cleaning agents. The use of certain agents can be harmful to the surface appearance and lifespan of vinyl. Spradling, its agents and assigns assume no responsibility resulting from the use of such cleaning agents to the vinyl.

The vinyl should be cleaned periodically in order to maintain its appearance and prevent build-up of dirt and contaminants. Any stain, spills, or soiling should be cleaned up promptly to prevent the possibility of permanent staining. Use soft soapy solutions or special cleaning products for vinyl fabrics to remove stains on the surface of the material. Remove only with a damp white cloth. Lacquers, strong cleaners, detergents, xylene-based solutions, acetone, or MEK cause immediate damage and contribute to the deterioration of the material. The use of such cleaners is at the owner's risk.

Formula 409® is a registered trademark of the Clorox Company.*
Fantastik® is a registered trademark of DowBrands, Inc.* registered trademark of the Dow Chemical Co.*

Apex™, Aries™, Buckskin with Aberdeen™, Carbon Fiber™, Caprice™, Cenery™, Corinthian™, Gemini™, Heidi Soft™, Longitude™, Madrid™, Milled Pebble™, Montana™, Monticello™, Nuance™, Orion™, Oxen™, Pegasus™, Polaris™, Ruffino™, Sierra™, Soho™, Sutton™, Torino™, Verona™, Wallaby™, Hi-Loft2™, and Hi-Loft Flex™ are trademarks of Spradling Holdings, Inc.*

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SELECT PATTERNS FEATURING

Hi-Loft flex™

The next generation of Hi-Loft™

SOFTSIDE

GENERAL & AUTOMOTIVE UPHOLSTERY COLLECTION

COMPOSITION

	Apex	Aries	Buckskin w/Ab	Carbon Fiber	Caprice	*Corinthian	Cenery	Gemini	*G-Grain	*Grand Prix	*Heidi	Longitude	*Madrid	*Milled Pebble	*Montana	*Monticello	*Nuance	Orion	*Oxen	Pegasus	Polaris	*Ruffino	*Sierra	Sutton	Torino	Verona	*Wallaby
Hi-Loft Flex™																											
100% Polyester Hi-Loft2™ Backing	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Weight (oz.)	29	29	28	29	28	29	28	29	27	29	28	29	28	29	29	29	29	29	29	29	29	29	28	28	28	28	29
Roll Size (yd.)	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
Roll Width (in.)	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54	54

*Running change from Hi-Loft2™ to Hi-Loft Flex™

FIRE CODES**

	APX	ARI	BUC	CAR	CAP	COS	CEN	GEM	GGR	GPX	HDI	LON	MAD	MIL	MON	MOT	NUA	ORI	OXE	PEG	POL	RUF	SIS	SOH	SUT	TOR	VER	WAL
CA T.B. 117- 2013	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
FMVSS 302	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
IMO FTP 2010 Code MSC.307(88) Part 6, 3.1 & 3.2	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
NFPA 260- Class I	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
UFAC Fabric- Class I	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

**This term and any corresponding data refer to the typical performance in the specific tests indicated and should not be construed to imply the behavior of this or any other material under actual fire conditions.

FINISHES & TREATMENTS

	APX	ARI	BUC	CAR	CAP	COS	CEN	GEM	GGR	GPX	HDI	LON	MAD	MIL	MON	MOT	NUA	ORI	OXE	PEG	POL	RUF	SIS	SOH	SUT	TOR	VER	WAL
PERMABLOK3® ADVANCED VINYL PROTECTION	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
UV Stabilized Pigments (1,000 hours)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Marine Quality: UV Stabilized Pigments (650 hours QUV) w/ Mildew Resistance	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Cold Crack- CFFA 6-a Fahrenheit	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°	-10°
Abrasion CFFA-1, ASTM D-4137-02 Wyzenbeek #10 Cotton Duck	100K	50K	50K	50K	50K	50K	50K	100K	50K	50K	50K	50K	50K	50K	50K	50K	100K	50K	50K	50K	50K	50K	50K	50K	50K	50K	50K	



This fabric meets or exceeds these ACT performance guidelines.
*Certification Marks owned by ACT

Hi-Loft flex™

The next generation of Hi-Loft™
A new backing engineered to provide enhanced tailorability and exceptional durability.



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For more information, care and cleaning guides, sewing recommendations, etc. visit spradlingvinyl.com or for inquiries call 1-800-333-0955.



4/2016



SOFTSIDE



GENERAL & AUTOMOTIVE UPHOLSTERY COLLECTION

Certain clothing and accessory dyes (such as those used on denim jeans) may migrate to lighter colors. This phenomenon is increased by humidity and temperature and is irreversible. Spradling International, Inc. will not assume responsibility for dye transfer caused by external contaminants. Please check compatibility when using this product in combination with painted or varnished surfaces.

Some products may contain chemicals, identified by the State of California as a cause of cancer, birth defects or other reproductive harm at certain exposure levels. Under the California law known as "Prop 65," certain warnings to consumers in California are required where such products are sold. The presence of such chemicals in coated fabric products, even at extremely low concentrations, can lead to disputes over Prop 65 warning obligations that are very difficult to resolve. If your company intends to introduce Spradling vinyl products into commerce in California, Spradling recommends that you take steps to confirm whether the warning requirements of California's Prop 65 are applicable to the products in question and whether your company is complying with those warning requirements for the chemicals contained within these products.

Corinthian



Nuance



Monticello



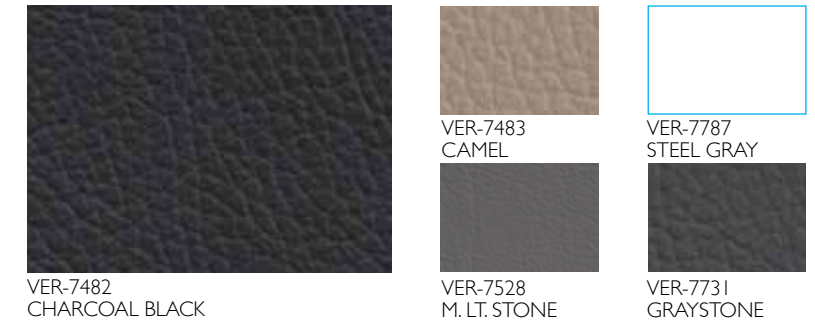
Sierra



Soho



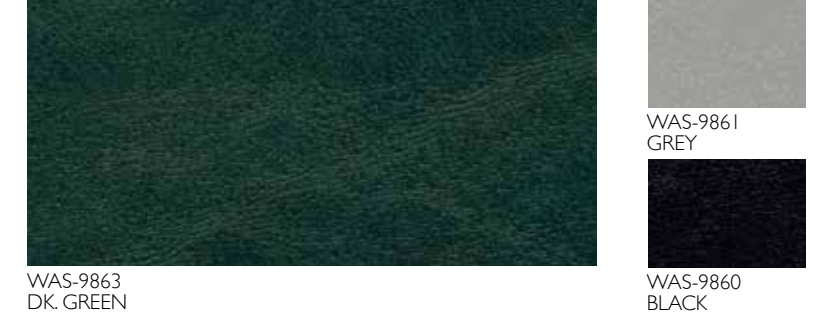
Verona



Madrid



Wallaby



Pegasus



Milled Pebble



Ruffino



Torino



G-Grain



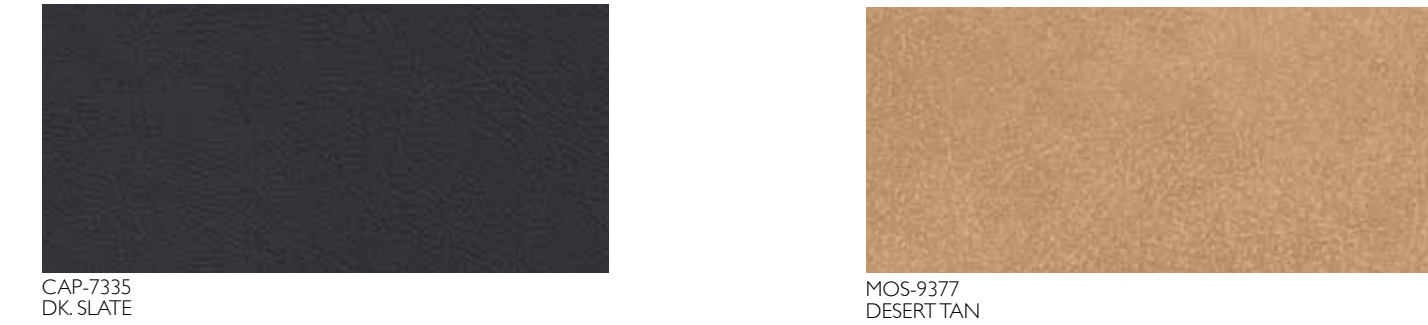
Oxen



Grand Prix



Caprice



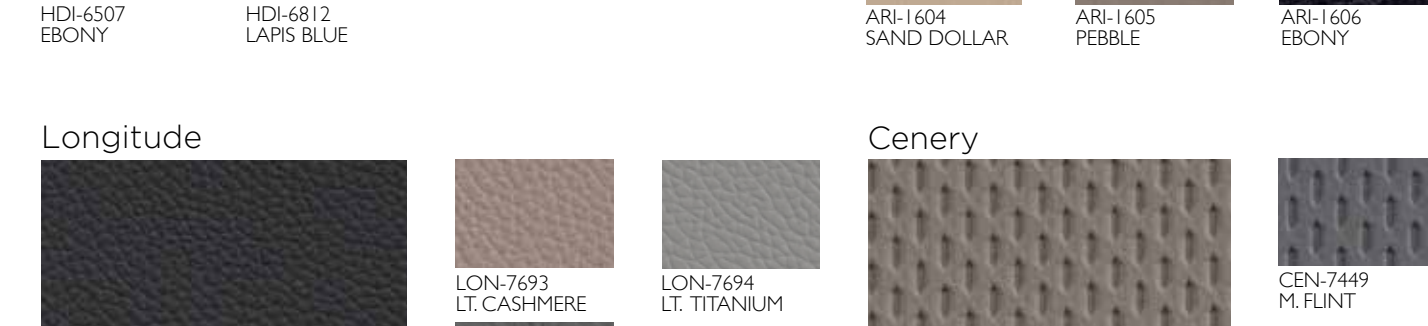
Heidi



Longitude



Longitude



Cenery



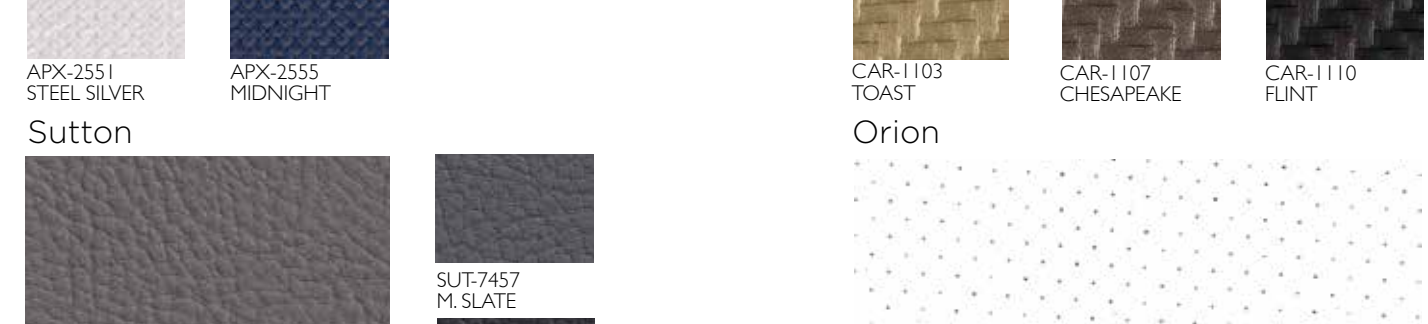
Gemini



Apex



Sutton



Buckskin with Aberdeen



Polaris



Carbon Fiber



Orion

